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OF THE 1927 BUREAU OF PUBLIC ROADS

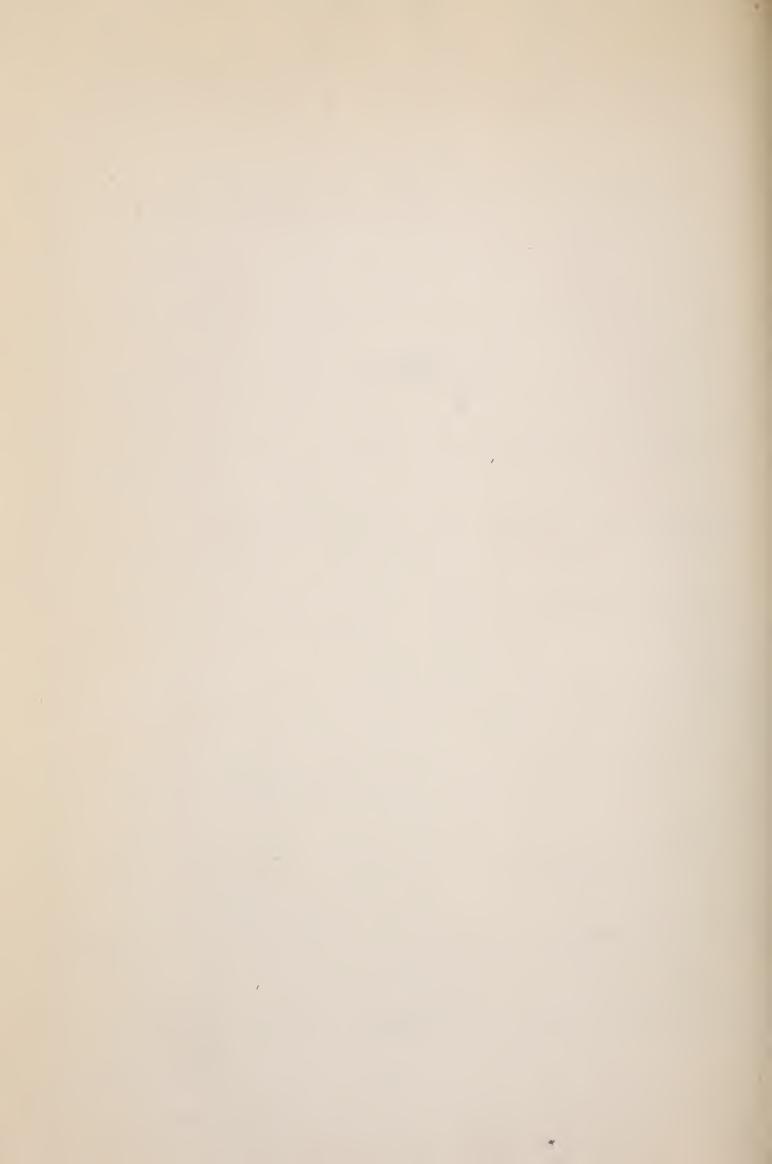
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JULY, 1927

A. C. ROSE, EDITOR

CONTENTS

Concrete Cribbing Used As Retaining Wall In Connecticut — — — — — — 1
A Unique Contrivance For Screening And Loading Gravel Surfacing— 4
STATUS OF CURRENT FEDERAL AID ROAD WORK, JUNE 30, 1927 6
COMMENTS ON THE 1927 MEETING OF THE A.S.T.M7
Mileage Of State Roads Built To Grade And Surfaced During 1926 9
Hawaiian Concrete Pavement Built With Rain Sheds
STATUS OF UNITED STATES ROUTES 75 AND 85 13
Tests Of High-Strength Cements Made In Germany



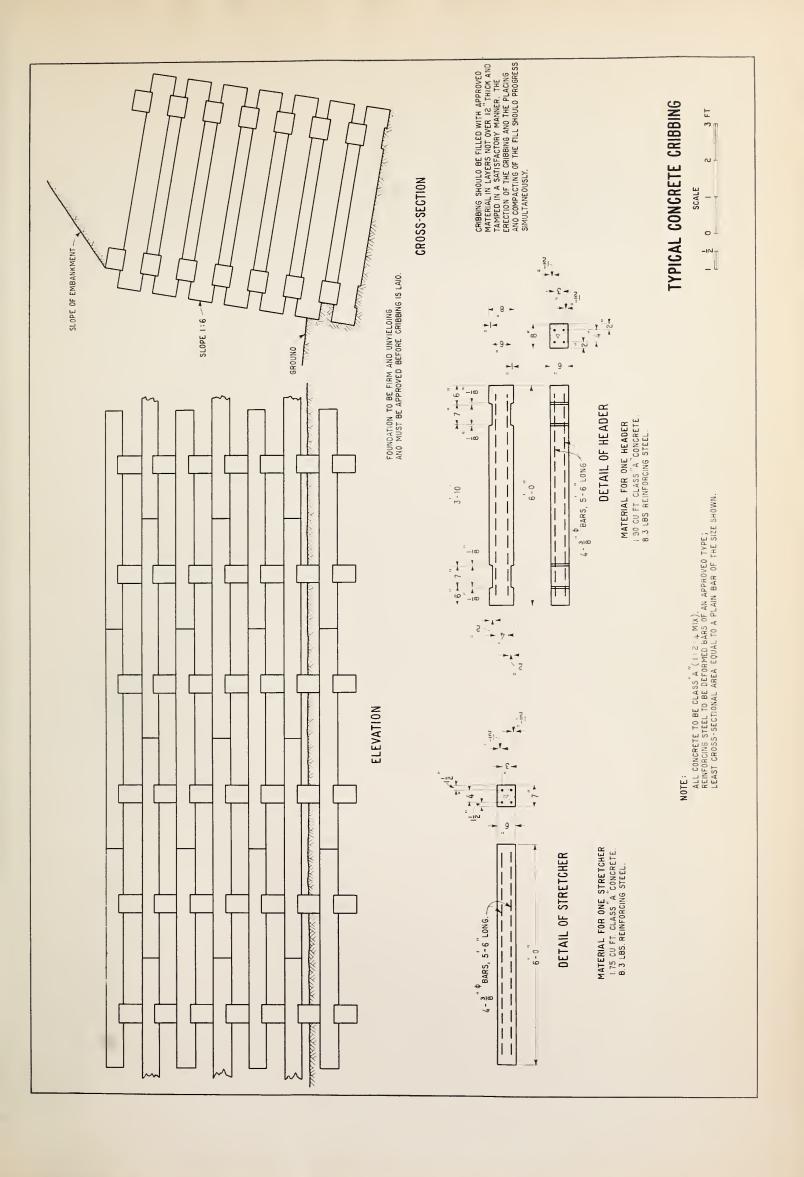
CONCRETE CRIBBING USED AS RETAINING WALL IN CONNECTICUT CONTRIBUTED BY H. G. McKelvey of the Division of Construction

Concrete cribbing, as shown in the accompanying illustration, is used to a considerable extent by the Connecticut State Highway Commission as a substitute for the customary concrete retaining wall. The cribbing type of construction costs less, and is easier to install, than a solid wall. It may be used either to retain the embankment, or the side slope of a road in excavation. If the cribbing is not placed to a satisfactory height when first built; it may, later, be added to with little trouble. If the section of road, on which the cribbing has been used, is abandoned;



OR IF FOR ANY REASON, THE CRIBBING IS FOUND TO BE NO LONGER NECESSARY; THE TIES AND THE STRINGERS MAY BE REMOVED AT A MODERATE COST AND USED ELSEWHERE. THE INSTALLATION OF THE CRIBBING MAY BE ACCOMPLISHED BY A PICK-AND-SHOVEL CREW.







THE TIES AND STRINGERS ARE CAST, DURING THE SUMMER, AT THE STATE'S REPAIR SHOPS. THEY COST ABOUT \$1.25 EACH. A SUPPLY OF SOME 12,000 OF THE BEAMS ARE MAINTAINED IN STORAGE TO TAKE CARE OF ANY EMERGENCY THAT MAY DEVELOP.

A UNIQUE CONTRIVANCE FOR SCREENING AND LOADING GRAVEL SURFACING
CONTRIBUTED BY G. L. McLane, Associate Highway Engineer of District 2

A UNIQUE CONTRIVANCE, FOR SCREENING AND LOADING GRAVEL, WAS USED IN PLACING A COMPARATIVELY SMALL AMOUNT OF SURFACING ON THE TELEGRAPH PASS OUT-OFF FEDERAL-AID PROJECT, ON THE PHOENIX-YUMA, ARIZ., ROUTE.

THE CONTRIVANCE, ILLUSTRATED IN THE ACCOMPANYING PHOTOGRAPH, CONSISTED



OF A HOPPER, GRIZZLY, AND CHUTE, SUPPORTED BY SIX WOODEN POSTS. A

POWER SHOVEL, WHICH HAD RECENTLY COMPLETED THE HEAVY ROCK CUTS ON THE

PROJECT, WAS USED TO EXCAVATE THE GRAVEL FROM AN ALLUVIAL DEPOSIT, AND

PLACE IT IN THE HOPPER. THE GRAVEL PIT, ADJACENT TO THE SLOPE OF A 15

TO 20-FOOT CUT, WAS SATISFACTORY, EXCEPT FOR THE LARGE PERCENTAGE OF

OVER-SIZE MATERIAL.



THE CONTRACTOR BELIEVED THAT IT WOULD BE ECONOMICAL

TO WASTE THE OVER-SIZE MATERIAL PROVIDED THE COST OF HANDLING

COULD BE REDUCED TO A REASONABLE FIGURE. THE ACCURACY OF THE

CONTRACTOR'S JUDGMENT WAS CONFIRMED BY THE PERFORMANCE OF THE

SCREENING AND LOADING DEVICE. THE PLANT LOADED 25 CUBIC YARDS

OF SURFACING AN HOUR. TO ACCOMPLISH THIS IT WAS NECESSARY TO

HANDLE 34 TO 38 CUBIC YARDS OF PIT-RUN MATERIAL. THE SCREENED

SURFACING FELL THROUGH THE GRIZZLY INTO THE LOADING TRUCK

BENEATH; WHILE THE OVER-SIZE MATERIAL RAN FROM THE END OF THE

CHUTE INTO ANOTHER TRUCK, IN WHICH IT WAS HAULED A FEW HUNDRED

FEET AND THEN DUMPED TO WIDEN THE EMBANKMENT.

ON ARIZONA PROJECTS; SINCE IT HAS BEEN USED ONLY RECENTLY
ON ARIZONA PROJECTS; SINCE IT HAS BEEN DISCOVERED THAT, IN SOME
CASES, THE COST OF REMOVING THE OVER-SIZE PIT-RUN MATERIAL,
WITH FRESNOES AND TEAMS, IS IN EXCESS OF THE CRUSHING CHARGES.
THE USE OF PIT-RUN MATERIAL, IN THE SPECIAL CONTRIVANCE JUST
DESCRIBED, EFFECTED A GREATER ECONOMY FOR THE SMALL AMOUNT OF
WORK DONE THAN WOULD HAVE BEEN POSSIBLE WITH A CRUSHING PLANT.

UNITED STALE DEPARTMENT OF AGRICULTURE BUREAU OF PUBLIC RDADE

STATUS OF CURRENT FEDERAL A10 ROAD WURK

FOR THE FISCAL YEAR ENDING JUNE 30, 1927

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MILES STAGE 746.5 MILEAGE ORIGINAL 3262.1; FEDERAL AID \$34,877,220.48; PAID) TOTALING: YET TON VOUCHERS PROJECTS REPORTED COMPLETED (FINAL



-7- (NOT FOR RELEASE)

COMMENTS ON THE 1927 MEETING OF THE A. S. T. M.

CONTRIBUTED BY F. H. JACKSON OF THE DIVISION OF TESTS

THE 30th annual meeting of the American Society for Testing Materials, held at the French Lick Springs Hotel, French Lick, Indiana, during the week of June 20-25, was a memorable one in several respects. The meeting, in addition to marking the twenty-fifth anniversary of the incorporation of the society, was the first ever held west of the Allegheny mountains. For this reason, a considerably larger proportion of the Western members than usual attended the various bessions. Highway testing engineers from most of the Mississippi Valley States were in attendance. The Bureau was represented by Messrs. E. F. Kelley, L. W. Teller, F. H. Jackson, and W. J. Emmons, of the Division of Tests.

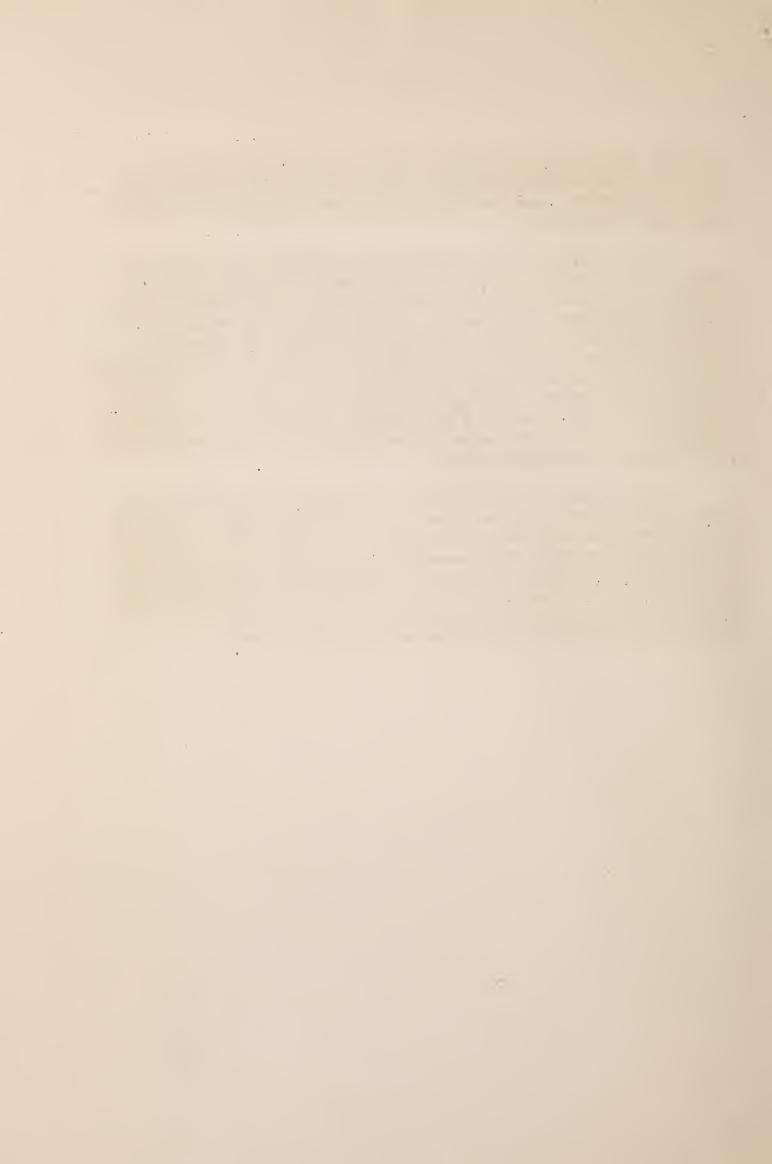
IN ADDITION TO THE MANY FEATURES OF GENERAL INTEREST TO THE REPRESENTATIVES OF THE BUREAU, THERE WERE SEVERAL SESSIONS AND MANY COMMITTEE MEETINGS DEALING WITH BUBJECTS OF DIRECT INTEREST TO THE HIGHWAY ENGINEER. OF PERHAPS OUTSTANDING INTEREST MAY BE MENTIONED THE SYMPOSIUM, ON "FIELD CONTROL OF THE QUALITY OF CONCRETE", PRESENTED DURING THE FINAL SESSION. SEVERAL PAPERS DEALING WITH PARTICULAR PHASES OF THIS PROBLEM WERE PRESENTED BY OUTSTANDING AUTHORITIES BUCH AS D. A. ABRAMS, H. S. MATTIMORE, R. B. YOUNG, AND R. W. CRUM. A VERY INTERESTING DISCUSSION FOLLOWED THE PRESENTATION OF THE SYMPOSIUM. THIS DISCUSSION CENTERED LARGELY ON WHAT CONSTITUTES THE MOST SIGNIFICANT STRENGTH TEST FOR CONCRETE. THE SUBJECT IS OF CONSIDERABLE IMPORTANCE TO THE HIGHWAY TESTING ENGINEER AT THE PRESENT TIME.

OTHER SESSIONS OF INTEREST INCLUDED THE SESSIONS ON CEMENT, ROAD MATERIALS, CORROSION OF METALS, ETC. AT THESE SESSIONS SEVERAL CHANGES IN THE STANDARD METHODS OF TESTING ROAD MATERIALS WERE APPROVED. THESE INCLUDED CHANGES IN THE STANDARD METHOD OF MAKING THE MECHANICAL ANALYSIS OF SAND, THE STANDARD METHOD OF TEST FOR THE DISTILLATION OF BITUMINOUS MATERIALS, THE STANDARD METHOD OF TEST FOR THE UNIT WEIGHT OF AGGREGATES FOR

CONCRETE, THE STANDARD METHOD OF MAKING AND STORING CONCRETE IN THE FIELD, THE STANDARD METHOD OF TESTS FOR VOIDS IN FINE AGGREGATE FOR CONCRETE, AND THE STANDARD METHOD OF MAKING THE COMPRESSION TEST OF CONCRETE.

AT THE MEETING OF THE COMMITTEE ON CEMENT, THE RESULTS OF PROBABLY THE LARGEST SERIES OF CHECK TESTS OF CEMENT, EVER CONDUCTED IN THIS COUNTRY, WERE PRESENTED BY MR. H. F. GONNERMAN OF THE PORTLAND CEMENT ASSOCIATION. THESE TESTS WERE MADE BY OVER FORTY TESTING LABORATORIES, ON THIRTY-TWO BRANDS OF PORTLAND CEMENT, FOR THE PURPOSE OF DETERMINING THE RELATIVE CONCORDANCE OF THE PRESENT STANDARD METHODS OF TESTING AS COMPARED TO A PROPOSED METHOD OF TEST, WHICH INVOLVES THE USE OF NEAT CEMENT OF FLUID CONSISTENCY IN THE FORM OF A 2-INCH CUBE, INSTEAD OF THE STANDARD DRIQUETTE. A DETAILED REPORT OF THE RESULTS OF THESE TESTS WILL DE PUBLISHED IN THE NEAR FUTURE.

Another meeting of interest to highway engineers was the organization meeting of the newly formed subcommittee on screens of the Committee on Methods of Tests. This committee has been charged with the duty of standardizing, if possible, the shape of the aperture in testing screens for large-sized aggregates, such as crushed stone, slag, gravel, eto. All testing engineers are familiar with the confusion resulting from the present method of having both round-hole and square-mesh sieves in use.



STATE HIGHWAY SYSTEMS (1)

MILEAGE BUILT TO GRADE AND MILES SURFACED OURING 1926 (2)

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- 1	PLACED ON WOR	OTHER	- 4 P.C.	113.7	9.0	56.1	28.7	73.7	0.0	90.2	73.0	22.1	0.1	2112	18.7	1	32.2	80	22.3	19.1	76.1	128.0	180.2	-:	1		1	0 0	50.5	0.3	264.2	623.8	0 000	25.0 20.0	13.1	178.2	33.0	200	7. 4.	22.2		ı			16.7	0	1,182.6	
	NEW SURFACING PLACED	EARTH	(5)	346.5	60.8	180.0	42.5	107.5	79.8	257.0	192.5	241.2	358.6	88.2	447.0	375.7	91.3	586.0	87.4	126.4	8.8	208.8	443.5	453.5	822.7	679	151.7	170 0	2 1	68.6	286.4	72.4	8.150	236.1	240.4	504.2	31.7	467.0	216.3	474.9	131.8	124.0	165.8	64.6	469.6	128.0	13.663.7	100000
	SUZ	TOTAL	(5)	467.2	75.0	358.C	298.3	200-0	84.8	349.5	327.6	289.4	361.8	378.7	498.7	403.5	197.8	594.5	135.1	148.1	102.8	354.1	1.412.0	458.6	822.7	13.5	100 7	1 000 L	50.5	73.9	565.8	696.2	9000	236.1	293.6	751.3	49.9	284.1	201	497.1	150.0	139.0	155.8	98.2	494.0	129.4	9.492.3	
	I MPROVEO	GRADED &	(4)	28.7	38.3	0.920	111.6	0.6		8.5	59.1	103.6	45.7	9.4	495.1	(9)1,072.0	237.2	-	1	1		•	315.8	125.7	344.6	0.00	25.0	0.4	, m	6.804	15.7	395.4	2000	200.4	81.0	293.7	(t	4 . gc	181.0	471.9	30.4	1	21.6	30.5	0 40	103.7	7.060.0 19.492.3	
ŀ		ර්	SURFACEO	495.9	113.3	874.0 265.4	406.9	200,6	84.8	358.0	386.7	373.0	407.5	385.1		1,475.5 (9)		594.5	135.1	148.1	102.8	354.1	1,727.8	584.3	1,187.2	124.2	900 3	185 7	63.7	481.9	581.3	1,091.6	20000	436.5	374.6	1,045.0	0.0	472 0	472.7	0.696	180.4	139.0	137.4	126.7	494.0	233.1	26.652.3	
	STATEB. T		AS NOTED) S	ALABAWA (7)	ARIZONA	AKKANSAB CAL EDBALA	COLORADO	CONNECTICUT (8)	DELAWARE	FLORIOA	CEORGIA	POAHO	ILL IND 18	INOTANA			(8)	LOUISIANA	MAINE		MASSACHUSETTB (10)	MICHIGAN	MINNESOTA	MISS1881PP1	MISSOURI	MUNITANA	NEBRASKA	NEW HAMPSHIRE	NEW JERSEY	NEW MEXICO	NEW YORK	NORTH CAROLINA	CANCIA	OKLAHOWA		PENNBYLVANIA	RHODE ISLANO	SOUTH CAROLINA	TEMESSEE	TEXAB	UTAH	VERMONT	VIRGINIA		WEST VIRGINIA		TOTALB	

NOTE3:

(1) HIGHWAYB UNDER CONTROL OF STATE HIGHWAY DEPARTMENTS ONLY.
(2) MILEGRE OF USERS SHOWN.
(3) THE FOLD CALUMN PLACED AND RECONSTRUCTED SUBFACES SHOWN.
(4) THE FOLD CALUMN PLACED CAND RECONSTRUCTION OF SAME TYPE.
(5) THE NET STABLISHED GRADE ALGO DRINKS YEAR. MADE UP OF NEW SURFACE ON EARTH ROADS AND REDUCTIONS SHOWN. IN THE LAST COLUMN.
(5) THE NET INSPOSED OR SYSTABLISHED GRADE WILEAGE RESERVED BY THE NEW SURFACE ON LEGAL ADDITIONS TO SYSTABLISHED GRADE WILEAGE RESULTING FROM (A) LEGAL ADDITIONS TO SYSTABLISHED CANDERSON IN THE NEW STABLISHED SHOWN.
(7) MILEAGE REVISION SOFTEN SHOWN OF SURFACE ON LEGAL ADDITIONS TO SYSTEM SHOWN.
(8) THE SET OF THE NEW STABLISHED SHOWN.
(9) MILEAGE AS OF ONE OF CONSTRUCTION IN WESTERN KANSAS.
(10) MILEAGE AS OF TOW COST CONSTRUCTION. NOT RECORDED HERE.
(11) STONE SHOCK PLACE OF LIGHT RECONSTRUCTION. NOT RECORDED HERE.
(12) REPORTED TOLD. THE RESULT RECONSTRUCTION. NOT RECORDED HERE.



-10-(Not for Release)

HAWAIIAN CONCRETE PAVEMENT BUILT WITH RAIN SHEDS

ODNTRIBUTED BY H.G. MCKELVEY OF THE DIVISION OF CONSTRUCTION

COMPILED FROM A REPORT SUBMITTED BY E. S. WHEELER, SENIOR HIGHWAY

ENGINEER IN CHARGE OF THE BUREAU'S WORK IN HAWAII

RAIN SHEDS WERE USED TO PROTECT THE PAVEMENT AND WORKMEN, DURING UNFAVORABLE WEATHER, IN THE CONSTRUCTION OF THE VOLCANO ROAD - HAWAII FEDERAL-AID PROJECT 2-B - IN THE DISTRICT OF PUNA. THE PAVEMENT CONSISTED OF 6.5 MILES OF PLAIN CONCRETE, 16 FEET WIDE, AND WITH AN 8-5-8 CROSS SECTION. THE PROJECT TERMINATES NEAR THE KILAUEA GRATER, IN THE SOUTHEASTERN SECTOR OF THE TERRITORY, AND FORMS PART OF A DELT HIGHWAY, SKIRTING THE SHORE-LINE OF THE ISLAND OF HAWAII.

THE RAINFALL, WHICH WAS ALMOST INCESSANT DURING PART OF THE CONSTRUCTION, WAS OF SUCH VOLUME THAT SOME SORT OF PROTECTION WAS NECESSARY TO PREVENT INTERRUPTION OF THE WORK. TO OVERCOME POSSIBLE DELAYS CAUSED BY THE INCLEMENT WEATHER, THE CONTRACTOR BUILT A MOVEABLE SHED, LARGE ENOUGH TO HOUSE THE PAVER AND FINISHER, AND ALSO A TRAIN OF LOWER SHED UNITS. ALL OF THE SHEDS WERE RUN ON ROLLERS, SEARING ON THE SIDE FORMS, AND WERE PULLED FORWARD AT THE PROPER TIME BY THE PAVER. THIS ARRANGEMENT OF MOVEABLE SHEDS PROVIDED COVER FOR THE LABORERS, AND PROTECTED THE GREEN CONCRETE UNTIL SUCH TIME AS THE SURFACE COULD NOT GE PITTED BY RAIN; WHEN THE COAT OF CURING SOIL COULD BE APPLIED.

THE FORWARD LARGE SHED WAS CONSTRUCTED 16 FEET HIGH IN THE CLEAR, 50 FEET LONG, AND OF THE SAME WIDTH AS THE PAVEMENT, AS SHOWN IN FIGURE 1-(TOP). THE SHED WAS MOUNTED ON FLANGED WHEELS, GAUGED TO FIT THE SIDE FORMS. THIS MAIN SHED WAS LARGE ENOUGH TO HOUSE THE ENTIRE MIXING AND FINISHING EQUIPMENT, IN ADDITION TO THE LABORERS. FOR FURTHER PROTECTION, AGAINST WIND AND RAIN ENTERING FROM THE SIDES AND ENDS, AWNINGS WERE PROVIDED ON THREE SIDES.

FOLLOWING THE LARGE MAIN SHED AND CONNECTED TO IT BY CABLES WAS A TRAIN OF 8 LOWER PROTECTIVE SHEDS, (FIGURE 1-BOTTOM), EACH 30 FECT LONG AND 2 FEET 6 INCHES HIGH, MOUNTED IN THE SAME MANNER AS THE LARGE SHED, AND COVERED WITH A CHEAP QUALITY OF ROOFING MATERIAL. THESE MINOR SHEDS WERE OF THE FLAT A-TYPE CONSTRUCTION

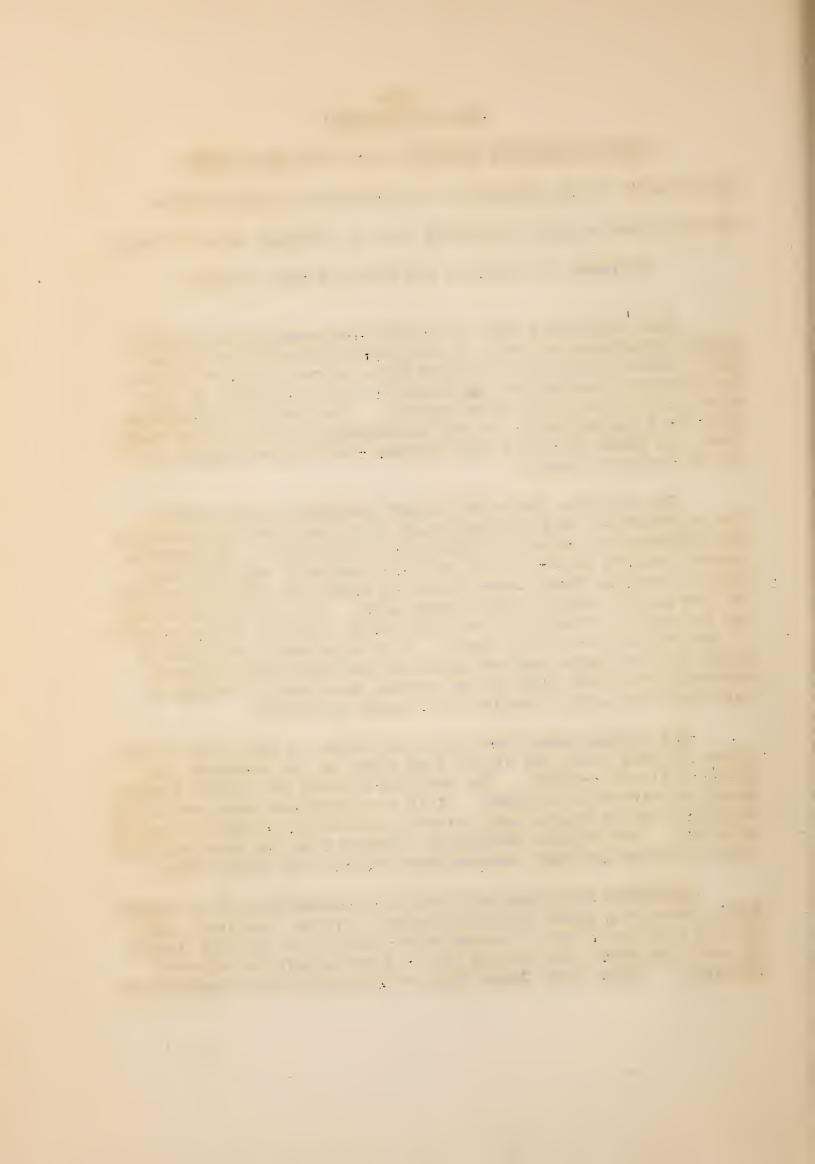






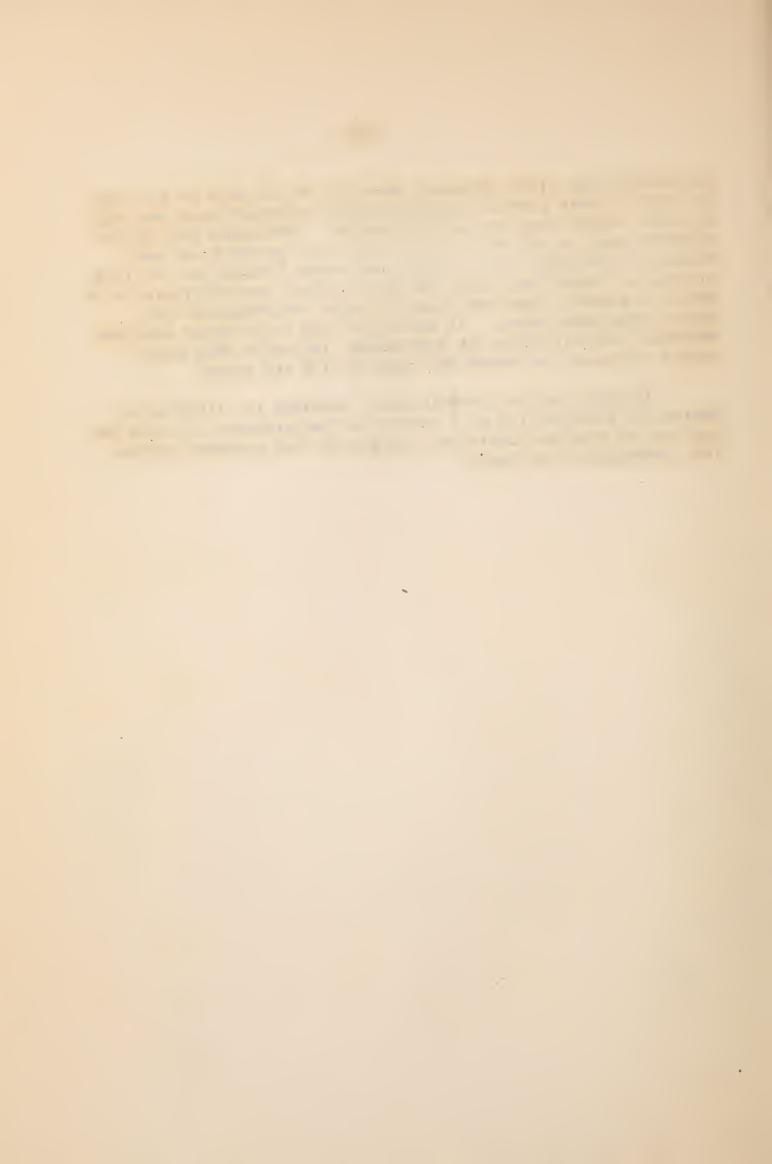
FIGURE 1-(TOP)- VAIN RAIN SHED USED FOR HOUSING THE TIMER, FINISHER, AND CREW.

THE CONTRACTION THE CONTRACT, FULL TO A SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND TO SECOND



AND RESTED UPON LIGHT BRIDGING, PARALLEL TO THE AXIS OF THE ROAD. IN ORDER TO MAKE LAPPING POSSIBLE, EVERY ALTERNATE SHED WAS MADE 6 INCHES HIGHER THAN THE ADJACENT SHEDS. THE SHEDS WERE CABLED TOGETHER AND, AS THE PAVEMENT WAS LAID, THE ENTIRE TRAIN WAS HOOKED TO THE PAVER, OR FINISHER, AND MOVED FORWARD THE REQUIRED DISTANCE. WHERE THE GRADE WAS STEEP ENOUGH, FOR THE TRAIN TO BE MOVED BY GRAVITY, CARE WAS TAKEN TO CHOCK THE WHEELS OF THE SHEDS AFTER EVERY MOVE. IN ORDER THAT THE TRAIN MIGHT FUNCTION SMOOTHLY, AND NOT LEAVE THE SIDE FORMS, THE SHEDS WERE BUILT FAIRLY RIGID AND THE FORMS SET TRUE TO LINE AND GRADE.

IN APRIL AND MAY OF THIS YEAR, ALTHOUGH IT RAINED DAILY DURING THE CONSTRUCTION OF A PORTION OF THE PAVEMENT, NO TIME WAS LOST DUE TO WEATHER CONDITIONS, BECAUSE OF THE ADEQUATE PROTECTION AFFORDED BY THE SHEDS.



-13-(NOT FOR RELEASE)

STATUS OF UNITED STATES ROUTES 75 AND 85

CONTRIBUTED BY F. W. MILLS OF THE DIVISION OF DESIGN

United States Route 75 is 71 per cent improved with gravel and the higher types of surfacing. Another 22 per cent consists of earth, and graded and drained roads, and the balance is unimproved. There are no large mileages of continuously—surfaced road on the route. The total length of the route—which almost bisects the United States in a north-and-south direction — is 1,617 miles.

A DETAILED STATEMENT OF THE CONDITION OF THE ROAD AS DE-TERMINED BY THE BUREAU BURVEY FOLLOWS:

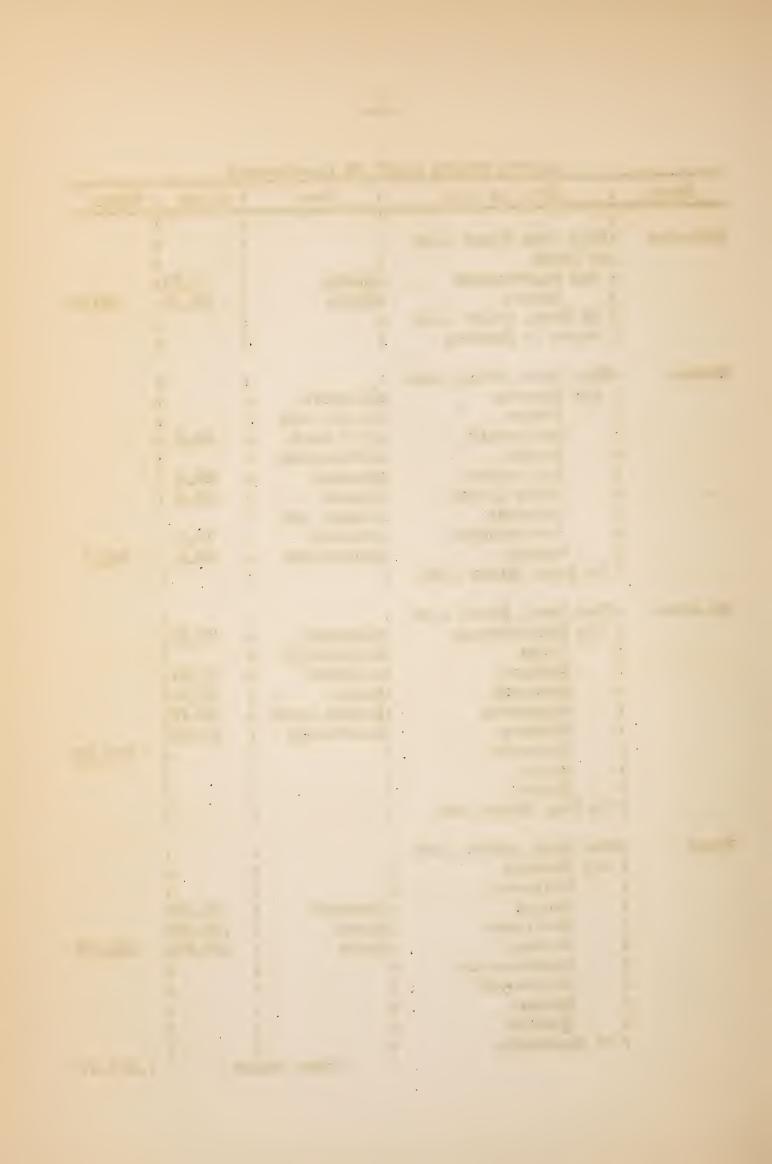
UNITED STATES ROUTE 75

STATE	: CITY OR TOWN	: TYPE :	MILES :	TOTAL
MINNESOTA	:FROM THE U.SCANADIAN	.1	:	
	BOUNDARY NEAR NOYES	:	:	
	: VIA HALLOCK	: CONCRETE, AND :	•	
	: WARREN	CITY PAVEMENT:	7.86:	
	: OROOKSTON	GRAVEL :	422.14:	
	: ADA	:GRADED EARTH :	10.02:	440.02
	: MOORHEAD	:	:	•
	: BRECKENRIDGE	:	:	
	: WHEATON	:	:	
	: ORTONVILLE	:	:	
	MADISON	:	:	
	: PIPESTONE	;	:	
	LUVERNE	;	:	
	: TO TOWA STATE LINE	:	:	
Iowa	:FROM MINN. STATE LINE	:	:	
	: VIA ROCK RAPIDS	:CONCRETE, AND :	:	
	: LE MARS	CITY PAVEMENT:	54.00:	
	: SIOUX CITY	:GRAVEL :	80.00:	
	: ONAWA	:GRADED AND :	:	
	: MISSOURI VALLEY	: DRAINED :	53.00:	187.00
	: TO NEBR. STATE LINE	:	1	
	: AT COUNCIL BLUFFS	:	:	

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UNITED STATES ROUTE 75 (CONTINUED)

STATE	: CITY OR TOWN	: TYPE	MILES 1	TOTAL
	:		:	
NEBRASKA	FROM TOWA STATE LINE	:	:	
	:AT OMAHA	:	:	
	: VIA PLATTSMOUTH	:GRAVEL	70.26:	
	: AUBURN	:EARTH	29.74:	100.00
	: TO KANS. STATE LINE	:	:	
	: NORTH OF SABETHA	:	:	
Kansas	:FROM NEBR. STATE LINE	:	:	
	: VIA SABETHA	:CONCRETE,	:	
	TOPEKA	BRICK, AND	:	
	: CARBONDALE	CITY PAVE.	49.5:	
	: LYNDON	:BITUMINOUS		
	BURLINGTON	:MACADAM :	29.5	
	: YATES CENTER	:GRAVEL :	48.5:	
	: NEODESHA	GRADED AND	:	
	: INDEPENDENCE	:DRAINED :	78.9:	
	: HAVANA	:UNIMPROVED :	49.5 :	255.9
	: TO OKLA. STATE LINE	:	:	
OKLAHOMA	: FROM KANS. STATE LINE	:	:	
	: VIA BARTLESVILLE	:CONCRETE :	77.51;	
	: TULSA	:BITUMINOUS :	:	
	: SAPULPA	:CONCRETE :	11.81:	
	: OKMULGEE	:GRAVEL :	50.41:	
	1 HENRYETTA	GRADED EARTH :		
	: WETUMKA	:UN IMPROVED :	61.40:	
	: COALGATE	:	:	251.25
	: ATOKA	:	:	
	: DURANT	:	:	
	: TO TEX. STATE LINE	:	:	
TEXAS	FROM OKLA. STATE LINE	:	:	
	: VIA SHERMAN	:	:	
•	: MCKINNEY	:	:	
	: DALLAS	:PAVEMENT :	95.00:	
	: CORSICANA	:GRAVEL :	158.00:	
	: BUFFALO	:EARTH :	130.20:	383.20
	: MADISONVILLE	:	:	
	: HUNTSVILLE	:	:	
	: CONROE	:	:	
	: Houston	:	:	
	: TO GALVESTON	:	:	
		TOTAL MIL	.E8	1,617.37



SUMMARY OF TYPES United States Route 75

	MILES	PER CENT
HARD SURFACE PAVEMENTS, INCLUDING CONCRETE,		
CITY PAVEMENT, BITUMINOUS CONCRETE AND		
MACADAM	325.18	20.1
GRAVEL	829.31	51.2
EARTH, AND GRADED AND DRAINED ROADS	351.98	21.8
UNIMPROVED	110.90	6.9
TOTAL 1	617.37	100.0

United States route 85 16 42 per cent improved with gravel and the higher types of surfacing. Another 32 per cent consists of bladed earth, and graded and drained roads, and the balance is unimproved. The total length of the route - which extends in a north-and-south direction, just east of the Rocky Mountains - is 1,551 miles.

A DETAILED STATEMENT OF THE CONDITION OF THE ROAD AS DETER-MINED BY THE BUREAU SURVEY FOLLOWS:

	UNITED STATE	S ROUTE 85	
STATE :	CITY OR TOWN	: TYPE	: MILES : TOTAL
NORTH DAKOTA: F	FROM THE U.S CANADIAN	•	: :
:B	BOUNDARY NORTH OF AMBROS	Ę	:
:	VIA AMBROSE TO A POINT	:	:
:	ON U.S.HIGHWAY	:	:
:	ROUTE 2 WEST OF	•	:
:	WILLISTON	:	:
:	VIA ALEXANDER	: GRADED AND	:
:	WATFORD CITY	:DRAINED	: 135.00:
:	MIDWAY	:UNIMPROVED	: 121.00: 256.00
;	AM1 DON	:	:
;	BOWMAN	•	:
:	TO S. DAK. STATE LINE	:	;

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1.15 / 1. 4. 1. 1. 1 25.75 r i :

	UNITED STATE	ES ROUTE 85 (con	NTINUED)	
STATE	: CITY OF TOWN	; TYPE	MILES :	TOTAL
SOUTH DAKOTA	A: FROM N. DAK. STATE LINE	:	:	
	:SOUTH OF SWARTWOOD	:	:	
	: VIA BUFFALO	:GRAVEL	26,03:	
	: Bellefourche	:BLADED EARTH	34.00:	
	: SPEARFISH	:Un IMPROVED	95.00:	155.03
	: DEADWOOD	:	:	
	: LEAD	:	:	
	: TO WYO. STATE LINE	*	;	
WYOMING	: FROM S. DAK, STATE LINE	:	:	
	:SOUTHWEST OF BUCKHORN		:	
	: VIA NEWCASTLE	:GRAVEL, OR	:	
	: Lusk	:SELECTED		
	LINGLE	:MATERIAL	74.5:	
	: TORRINGTON	:GRADED	157.4:	
	: CHEYENNE	:UNIMPROVED	47.1:	279.00
	: TO COLO. STATE LINE	:	:	
Colorado	:FROM WYO. STATE LINE	:	:	
	SOUTH OF CHEYENNE	:	:	
	: VIA GREELEY	:CONCRETE, AND	:	
	: BRIGHTON	CITY PAVEMENT	107.86:	
	: Denver	:BITUMINOUS	:	
	: CASTLE ROCK	:MACADAM	35.31:	
	: COLORADO SPRINGS	:GRAVEL	110.6:	
	: PUEBLO	:GRADED EARTH :	65.23:	319.00
	: WALSENBURG	:	:	
	: TRINIDAD	:	:	
	: TO N.MEXICO STATE LINE	Ξ:	:	
	: AT RATON PASS	:	:	
NEW MEXICO	:FROM COLO. STATE LINE	:	:	
	:AT RATON PASS	:	:	
	: VIA RATON	:	:	
	: MAXWELL	:	:	
	: WAGON MOUND	:CONCRETE, AND	:	
	: LAS VEGAS	:PAVEMENT	55.41:	
	: ROMEROVILLE	:CRUSHED STONE		
	: SANTA FE	:GRAVEL	169.07:	
	: ALBUQUERQUE	:GRADED EARTH		540 00
	: Los Lunas	:Unimproved	148.6:	542.00
	: Socorro	•		
	: HOT SPRINGS	:		
	: CABALLO	:		
	: TO LAS CRUCES	.	:	1 551 07
		TOTAL N	AILES	1,551.03

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SUMMARY OF TYPES UNITED STATES ROUTE 85

***	MILES	PER CENT
HARD SURFACE PAVEMENTS, INCLUDING CONCRETE,		
CITY PAVEMENT, AND BITUMINOUS MACADAM	198,58	12.8
GRAVEL AND CRUSHED BTONE	449.02	29.0
EARTH, BLADED, AND GRADED AND DRAINED	491.73	31.7
UNIMPROVED	411.70	26,5
TOTAL 1	551.03	100.0

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TESTS OF HIGH-STRENGTH CEMENTS MADE IN GERMANY

(FROM DER BAUINGENIEUR, MARCH 19, 1927, PAGE 213)

TRANSLATED AND ABSTRACTED BY C. S. JARVIS, OF THE DIVISION OF DESIGN

A NUMBER OF TESTS, INVOLVING 16 BRANDS OF HIGH-STRENGTH CEMENT, WERE CONDUCTED DURING 1926 BY THE GERMAN CONCRETE ASSOCIATION. TENSILE AND COMPRESSIVE TESTS WERE MADE ON NORMALLY DRY, AND SLOPPY MIXTURES OF CEMENT MORTAR, AND GRAVEL CONCRETE, AT 65° F., AND AT 32° F.; AND ALSO ON CEMENT STORED FOR A PERIOD OF 6 MONTHS. THE INVESTIGATIONS WERE FURTHER EXTENDED TO INCLUDE ADMIXTURES OF TUFA, A NATURAL HYDRAULIC CEMENT FOUND AMONG THE VOLCANIC DEPOSITS SO ABUNDENT ALONG THE LOWER RHINE.

THE RESULTS OF THE TESTS INDICATED THAT:

- 1. The High-strength cements should reach or exceed, at 3 days, a compressive strength of 3,550 pounds per square inch; and, at 28 days, 7,100 pounds per square inch. The corresponding tensilestrength values, at 3 and 28 days, should be 355 and 640 pounds per square inch.
- 2. THE 6-MONTHS STORAGE OF THE CEMENTS CAUSED A CONSIDERABLE REDUCTION IN BOTH THE TENSILE AND COMPRESSIVE STRENGTHS AT 3 AND 28 DAYS.
- 3. A FREEZING TEMPERATURE REDUCED BOTH THE TENSILE AND COM-PRESSIVE STRENGTHS, CONSIDERABLY, AT 3 DAYS, BUT TO A MUCH LESSER DEGREE AT 28 DAYS.
- 4. An excessive amount of water in the mixture reduced both the tensile and compressive strengths, considerably, at 3 days, but much less at 28 days.
- 5. THE TENSILE AND COMPRESSIVE STRENGTH VALUES OF TUFA
 CEMENT MORTAR AND CONCRETE WERE LESS THAN THOSE OBTAINED WITH SIMILAR
 AMOUNTS OF PORTLAND CEMENT.

TESTS OF 1:3 CEMENT MORTAR USING STANDARD SAND

MIXTURES OF ONE PART CEMENT TO THREE PARTS OF STANDARD SAND
WERE MOISTENED WITH WATER EQUIVALENT TO 8 PER CENT BY WEIGHT OF THE

DRY INGREDIENTS. SPECIMENS MOLDED FROM THIS MORTAR WERE TESTED FOR TENSILE AND COMPRESSIVE STRENGTH AT 3 AND 28 DAYS. THE MOLDED SPECIMENS WERE MAINTAINED ONE DAY IN AIR AND THEN IMMERSED TWO DAYS IN WATER FOR THE 3-DAY TEST; OR 6 DAYS IN WATER, AND 21 DAYS IN AIR FOR THE 28 DAY TEST.

FIGURE 1-(TOP) ILLUSTRATES THE MINIMUM, AVERAGE, AND MAXIMUM COMPRESSIVE STRENGTHS FOR THE 16 BRANDS OF CEMENTS AS GIVEN IN TABLE 1. THE FULL LINES REPRESENT THE STRENGTHS ATTAINED BY FRESHLY-MANUFACTURED PRODUCTS, AND THE BROKEN LINES - INDICATING SOMEWHAT LOWER VALUES - ARE FOR THE CEMENT STORED FOR SIX MONTHS IN A DRY WAREHOUSE. THE DATA SHOW THAT THE MINIMUM COMPRESSIVE STRENGTHS RECORDED BY THE FRESHLY-MANUFACTURED CEMENT, AT 3 AND 28 DAYS, WERE 3,850 AND 7,530 POUNDS PER SQUARE INCH, RESPECTIVELY; WHILE THE CORRESPONDING AVERAGE VALUES WERE 4,840 AND 8,900 POUNDS PER SQUARE INCH.

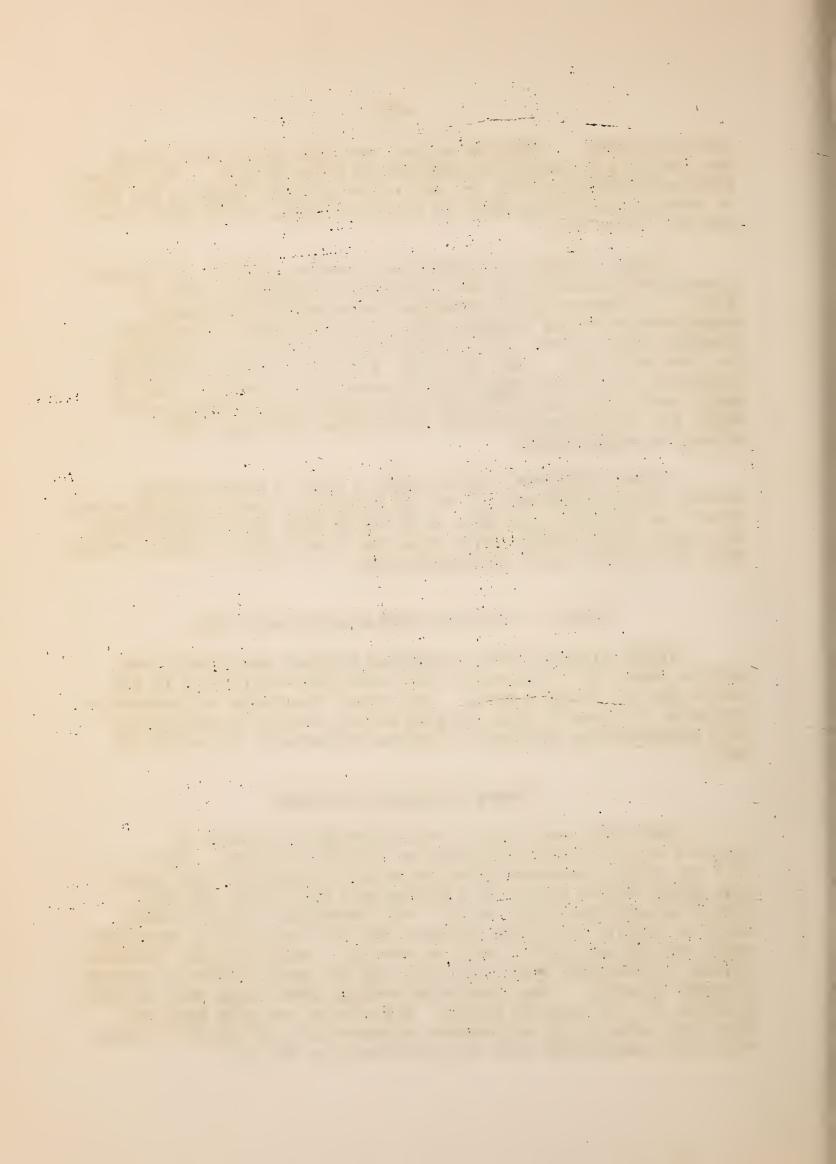
FIGURE 1-(BOTTOM) AND THE DATA IN TABLE I SHOW THAT THE MINIMUM TENSILE STRENGTHS OF THE 1:3 MIXTURES OF FRESHLY-MANUFACTURED CEMENT AND STANDARD SAND WERE, AT 3 AND 28 DAYS, 370 AND 640 POUNDS PER SQUARE INCH, RESPECTIVELY; WHILE THE CORRESPONDING AVERAGE VALUES WERE 442 AND 717 POUNDS PER SQUARE INCH.

TESTS OF 1:3 CEMENT MORTAR USING RHINE SAND

HIGHER STRENGTHS WERE INVARIABLY OSTAINED WHEN RHINE SAND GRADING FROM 0 TO 5 MILLIMETERS (0.2 INCH) WAS SUBSTITUTED IN THE MORTAR FOR THE STANDARD SAND. THE AVERAGE INCREASES IN COMPRESSIVE STRENGTH, AT 3 AND 28 DAYS, WERE 29 AND 31 PER CENT RESPECTIVELY; WITH CORRESPONDING INCREASES IN TENSILE STRENGTH OF 41 AND 23 PER CENT.

TESTS OF CONCRETE MIXTURES

Tests were then made of the high-strength cements in concrete mixed in the proportions of $1:2\frac{1}{3}:2\frac{1}{3}$ by volume. The fine and coarse aggregates were obtained by screening river gravel into sizes varying from 0 to 5 millimeters (0.2 inch), and from 5 to 20 millimeters (0.79 inch). For compressive tests on each brand of cement, there were prepared twelve 8-inch cubical specimens, mixed with $9\frac{1}{3}$ per cent of water to produce a relatively dry concrete. Another 12 specimens were mixed with $15\frac{1}{2}$ per cent of water to produce a sloppy concrete. The forms were removed after being under a moist covering for the first 24 hours. One half of the test specimens were then cured in air at ordinary temperatures, 57^{0} to 68^{0} F., and the other samples were kept in cold storage at 32^{0} F.



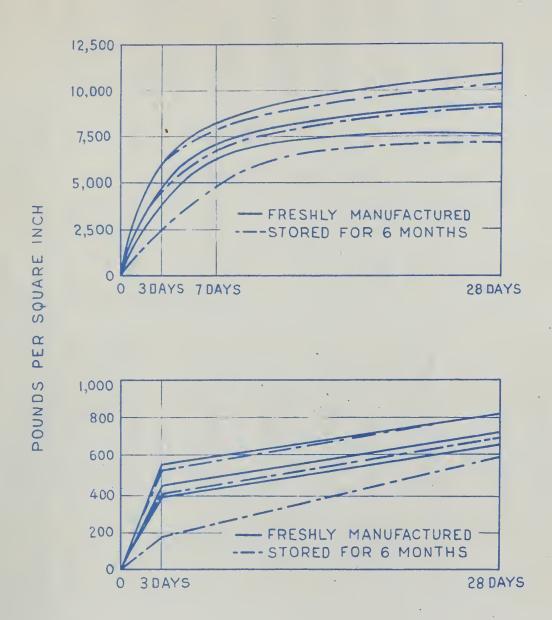


FIGURE 1- (TOP) - MAXIMUM, MEAN, AND MINIMUM COMPRESSIVE STRENGTH OF 16 SAMPLES OF HIGH-STRENGTH CEMENT.

(BOTTOM) - MAXIMUM, MEAN, AND MINIMUM TENSILE STRENGTH OF 16 SAMPLES OF HIGH-STRENGTH CEMENT.



TABLE 1. - TENSILE AND COMPRESSIVE STRENGTHS OF SEVERAL GERMAN HIGH-STRENGTH PORTLAND CEMENTS

REMARKS	: FRESH CEMENT; CURED: AT 65°F.	:CEMENT USED AFTER :6-MONTHS STORAGE; :CURED AT 650F.	:FRESH CEMENT; CURED: AT 65°F.	FRESH CEMENT; CURED AT: 65°F.	:CURED AT 320F.	:CORED AT 650F.	FRESH CEMENT; CURED AT: 65°F.	CURED AT 32°F.	CEMENT STORED 6 MONTHS; cured at 650F.
INCH RAGE	I	684	888		1	1		1	3
STRENGTH R SQUARE INCH AVERAGE 3.3 DAYS:28 DA		392	624	<u> </u>	1	i i			1
P P P	640	584	1	<u> </u>	i		1	;	
3 1	\$	178 ::		i i	!	- 1	!	† †	1 8
TH INCH AGE	8,900	8,840	1,660	4,720	4,200:	3,260	3,110	2,700:	1,830
STRENGTH SQUARE INC AVERAGE 3 DAYS: 28	4,840:	4,270:	6,250:1	2,710:	1,815:	1,490:		656:	635:
SS I VE	7,530	6,980	1	3,920	1	1	1,851	f 1	.
COMPRE IN POUNDS MINIMUM	(2)	2,280:	· · · · ·	1	1			i 1	1
AGGREGATE	STANDARD SAND:	°0	RHINE SAND	RHINE SAND AND GRAVEL	۵	0	CENT: AND GRAVEL	.0	Do
PROPORTIONS	2:3		133	1:23:22 WATER 93 PER CENT	Do	°C	1:23:23 WATER 153 PER CENT	0	Do

TABLE I GIVES THE RESULTS OF ALL THE TESTS AS REPORTED EXCEPT THAT THE VALUES ARE EXPRESSED IN THE ENGLISH EQUIVALENTS OF THE META+C UNITS. THE DATA INDICATE THAT THE DRY CONCRETE, CURED AT AN ORDINARY TEMPERATURE, ATTAINED A MINIMUM STRENGTH AT 28 DAYS OF 3,920 POUNDS PER SQUARE INCH, WITH AN AVERAGE STRENGTH OF 4,720 POUNDS PER SQUARE INCH; WHILE THE CORRESPOND-ING FIGURES FOR THE SLOPPY CONCRETE WERE 1,851 AND 3,110 POUNDS PER SQUARE INCH, OR 61 AND 89 PER CENT OF THE CRY-CONCRETE VALUES, RESPECTIVELY. THE DRY-CONCRETE SPECIMENS CURED AT 320 F., ATTAINED STRENGTH "EQUALING, AT 3 AND 28 DAYS, 67 AND 89 PER CENT, RESPEC-TIVELY, OF THE MIXTURES OF A SIMILAR CONBISTENCY CURED AT 650 F. THE SLOPPY-CONCRETE SPECIMENS, AT 3 AND 28 DAYS, ATTAINED VALUES OF 59 AND 87 PER CENT, RESPECTIVELY, OF THE MIXTURES OF SIMILAR CONSISTENCY CURED AT 650 F. THESE FIGURES INDICATE THAT THE EFFECTS OF LOW TEMPERATURES AND HIGH MOISTURE CONTENTS ARE MORE PRONOUNCED DURING THE FIRST FEW DAYS OF CURING. THE VARIOUS BRANDS OF CEMENT SHOWED PRACTICALLY THE SAME RESISTANCE TO LOW TEMPERATURES.

THE EXPERIMENTS WITH CONCRETE CURED AT NORMAL TEMPERATURES WERE THEN DUPLICATED WITH THE SAME BRANDS OF CEMENTS AFTER 6 MONTHS OF DRY STORAGE. THE LUMPS, THAT HAD FORMED WHILE IN STORAGE, WERE NOT REMOVED, AND THE CEMENT WAS USED JUST AS IT WAS FOUND. THE RESULTING STRENGTHS FOR THE DRY MIX, AT 3 AND 26 DAYS, WERE 55 AND 69 PER CENT, RESPECTIVELY, OF THE RESULTS SECURED WITH THE FRESHLY-MANUFACTURED PRODUCT; WHILE THE CORRESPONDING VALUES FOR THE SLOPPY CONCRETE WERE 57 AND 59 PER CENT.

TESTS OF TUFA CEMENT

IN CONNECTION WITH THE FOREGOING EXPERIMENTS, TESTS WERE CONDUCTED ON TUFA CEMENT TAKEN FROM VOLCANIC DEPOSITS SO ABUNDANT ALONG THE LOWER RKINE.

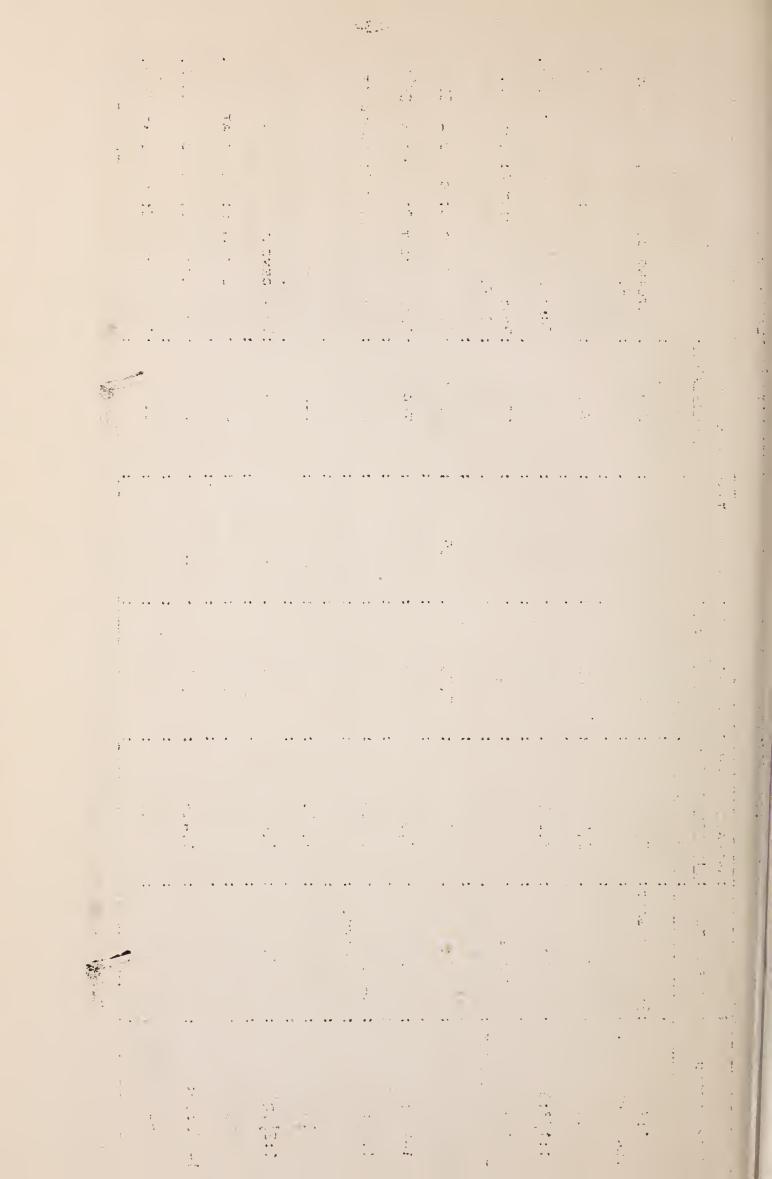
THE NORMAL PORTLAND CEMENT, SUCH AS WAS USED IN THE FORE-GOING TESTS, WAS CALLED CEMENT A; THE SUBSTITUTION OF TUFA CEMENT FOR 20 PER CENT OF NORMAL CEMENT WAS CALLED CEMENT B; AND THE ADDITION OF ONE-THIRD OF A BAG OF TUFA TO ONE BAG OF PORTLAND CEMENT CONSTITUTED CEMENT C. IN ALL THE MIXTURES IN THIS SERIES OF TESTS, I-1/3 PARTS CEMENT C WERE COMPARED WITH ONE PART OF EITHER CEMENT A OR CEMENT B.

THE DATA IN TABLE 2 INDICATE THAT TUFA CEMENT MORTAR, AND CONCRETE, SHOWED LESS TENSILE AND COMPRESSIVE STRENGTH THAN MORTAR, OR CONCRETE, MADE WITH SIMILAR PROPORTIONS OF PORTLAND CEMENT. THE

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TABLE 2. - TENSILE AND COMPRESSIVE STRENGTHS OF TUFA CEMENT AS COMPARED WITH PORTLAND CEMENT

	AVERAGE COMPRE	: AVERAGE COMPRESSIVE STRENGTH:			
AGGREGATE	3 DAYS : 28 DAYS	SQUARE INCH	3 DAYS	: 28 DAYS	CH
STANDARD SAND:	3,	7,700	328	655	: : Portland cement A; cured AT : 650F.
 OO	2,700	6,850		002 :	: TUFA CEMENT B; CURED AT 65°F.
• • • • • • • • • • • • • • • • • • •	3,280	030,6	378	784	: TUFA CEMENT G; CURED AT 65°F.
RHINE SAND	4,200	9,850	485	. 798	: Portland cement A; cured AT : 65°F.
00	4,350	7,700	335	802	TUFA CEMENT B; CURED AT 65°F.
00	3,060	8,850	399	784	TUFA CEMENT C; CURED AT 650F;
RHINE SAND	. 500	4,200	 		: PORTLAND CEMENT A; CURED AT : 65°F.
00	1,710	4,230	!!!	1	: PORTLAND CEMENT A; CURED AT
og.	1,400	3,020	!	1 1 1	: 32 F. TUFA CEMENT B; CURED AT 650F.
00	840	3,000	1 1 1	!	:TUFA CEMENT B; CURED AT 320F.
00	1,425	3,500	1 1	!	:Tufa cement C; cured at 650F.
: 0	940	3,130	. ! !	!!!	TUFA CEMENT C; CURED AT 32 F.



INCREASED RICHNESS OF MIXTURES CONTAINING CEMENT C PRODUCED GREATER STRENGTH IN THE MORTARS MADE WITH STANDARD SAND, AS COMPARED WITH THE STANDARD PORTLAND-CEMENT MIXTURE; BUT SHOWED LESS STRENGTH IN THE MORTARS CONSTRUCTED WITH RHINE SAND. THE 1-1/3:2-1/2:2-1/2 CONCRETE MIX WITH CEMENT C ALSO SHOWED CONSIDERABLY LESS STRENGTH THAN THE SAME MIX WITH CEMENT A.

